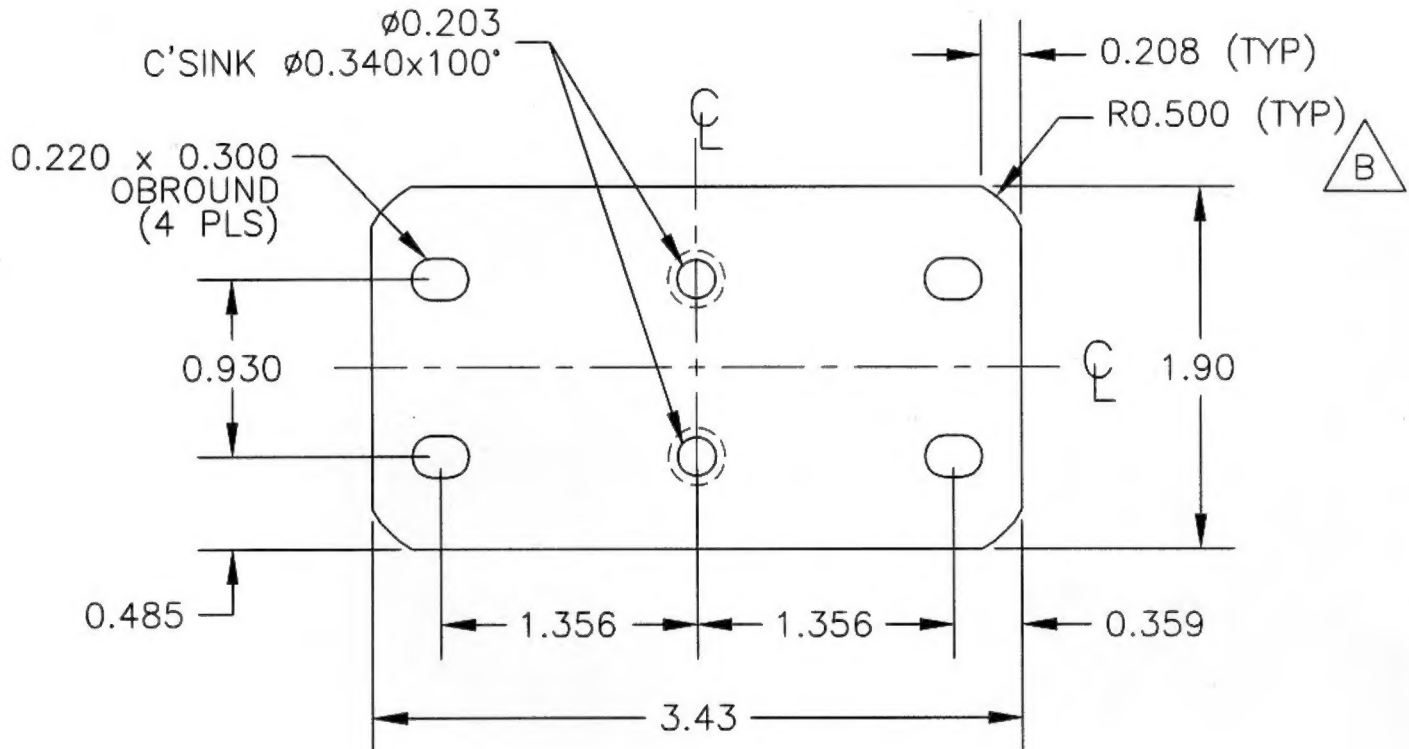
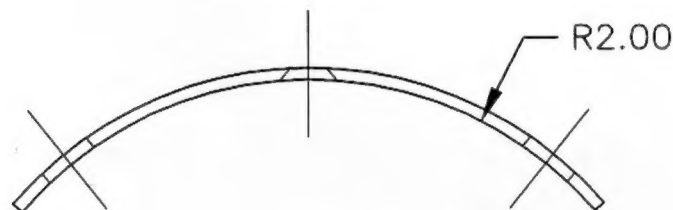


DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2913	REV. B SHEET 1 OF 1
DATE 99.10.18		TITLE DOUBLER	SCALE 1:1
A	99.10.07	NEW ISSUE	
B	99.10.18	ADDED RADIUS	

RELEASED
99.10.19 DSFLAT PATTERNBEND DETAIL

MATERIAL: 2024-T3 (QQ-A-250/4) OR 6061-T6 (QQ-A-250/11)
0.080 THICK

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

BREAK ALL SHARP EDGES 0.010 TO 0.020